



6390 Philips Highway
Jacksonville, FL 32216
Phone (904) 737-7144

SPECIFICATION DATA SHEET

Date: 05/02/24

Drawn by: J.E.P.

MODEL No. 406-R

TAKEOFF COLLAR
FOR GRILLE
OFF ROUND TRUNK DUCT

DIMENSIONAL DATA

STANDARD LENGTH = 4"

"A" & "B" ARE 2" GREATER THAN
GRILLE NECK SIZE.

FABRICATION DATA

FABRICATED FROM HOT DIPPED GALVANIZED
STEEL SHEET PER ASTM-A653 CS TYPE B.

24 GAUGE STANDARD.

26, 22 AND 20 GAUGE AVAILABLE.

FEATURES

SPOT WELDED LONGITUDINAL SEAMS.

1" WIDE FLANGE FOR ATTACHMENT TO TRUNK
DUCT.

1" WIDE FLANGE FOR GRILLE ATTACHMENT.

TAKEOFF CONTOURED TO MATCH RADIUS OF
TRUNK DUCT.

OPTIONS

CAN BE MADE TO DESIGN SPECIFICATIONS.

SPECIAL NOTES

