



6390 PHILIPS HIGHWAY

JACKSONVILLE, FLORIDA 32216

904-737-7144 PHONE  
904-737-3533 FAX

## **Guidelines for Painting Spiral Pipe and Fittings**

Crown Products produces spiral pipe and fittings from the following types of steel sheet suitable for painting:

- Hot Dipped Galvanized Steel Sheet per ASTM A653, Commercial Steel Type B  
Direct to Metal paint products recommended.
- Galvannealed Steel Sheet per ASTM A924  
Commonly referred to as “Paint Ready” steel.

Crown Products manufactures spiral pipe using water-soluble lubricants that can be removed prior to painting by the individual/party responsible for the painting process.

The cleaning/removal of residual lubricant, dust or dirt is essential to ensure paint adherence. Use water and non-petroleum based detergent to clean duct surface and wipe dry with a clean cloth prior to painting.