CROWN PRODUCTS COMPANY, INC. 6390 Phillips Highway Jacksonville, FL 32216 Phone (904) 737-7144	SPECIFICATION DATA SHEET		MODEL No. 616-DS
	Date: 04/03/23 rev.	Drawn by: J.E.P.	TAB COLLAR WITH SCOOP AND MANUAL VOLUME DAMPER
DIMENSIONAL DATA			
SIZES AVAILABLE: 4" THROUGH 20" DIAMETER			
COLLARS ARE 3" LONG FROM FLANGE TO EDGE OF COLLAR.			
FABRICATION DATA			
FABRICATED FROM HOT DIPPED GALVANIZED STEEL SHEET OF LOCK FORMING QUALITY PER ASTM-653 CS TYPE B.		Po	• • • •
SIZES 4" THROUGH 12" = 30 GAUGE SIZES 14" THROUGH 20" = 28 GAUGE			
FEATURES			
NEW - EASY BENDS TABS (1/3 LESS TABS TO BEND) 3/4" OUTBOARD FLANGE INTERNALLY SEALED WITH HOT MELT MASTIC.			
TABS ARE DESIGNED FOR 1" AND 1-1/2" THICK DUCT BOARD.			
MANUAL VOLUME DAMPER: SIZES 4" - 10" HAVE 1/4" REGULATOR, SIZES 12" - 20" HAVE REINFORCED DAMPER AXIS AND 1/4" REGULATOR.			
SCOOP PENETRATES INTO TRUNK DUCT AIR STREAM.			
OPTIONS	SPECIAL NOTES		
	HOT MELT GASKET USED TO SEAL FLANGE BEARS FIRE HAZARD CLASS 1, FLAME SPREAD LESS THAN 25, SMOKE DENSITY LESS THAN 50. RECOMMENDED INSTALLATION: DAMPER AXIS PARALLEL TO AIR FLOW.		