



6390 Philips Highway
Jacksonville, FL 32216
Phone (904) 737-7144

SPECIFICATION DATA SHEET

Date: 11/06/08 rev. Drawn by: DON.JR.

MODEL No. 640-FL

RING SEAL COLLAR with TABS
for 1-1/2" DUCTBOARD

DIMENSIONAL DATA

SIZES AVAILABLE: 4" THROUGH 16" DIAMETER

COLLAR LENGTH : 5"

FABRICATION DATA

MATERIAL:
FABRICATED FROM HOT DIPPED GALVANIZED
STEEL SHEETS PER ASTM-A653 CS TYPE B.

COLLAR: 30 GAUGE GALVANIZED STEEL
"CAP": 26 GAUGE GALVANIZED STEEL

RIVETED LONGITUDINAL SEAM

FEATURES

CRIMP AND BEAD MALE TRANSVERSE
CONNECTION.

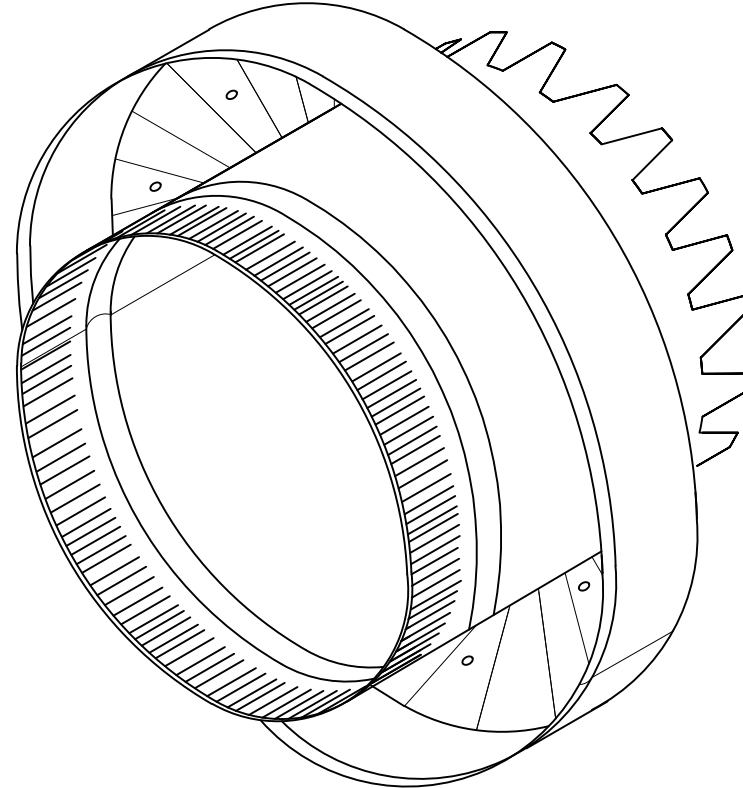
POCKET OF RING SEAL COLLAR MAINTAINS
FULL 1-1/2" INSULATION THICKNESS.

5/8" LONG DOVETAILS FOR EASE OF
INSTALLATION.

SCREW HOLES.

OPTIONS

No. 644-FL RING SEAL COLLAR WITH TABS AND
DAMPER FOR 1-1/2 DUCTBOARD.



SPECIAL NOTES

FLEX DUCT CONNECTION TO COLLAR:
SECURE FLEX DUCT CORE TO INNER COLLAR AS CODE REQUIRES (TAPE, STRAP OR OTHER).
STUFF FLEX DUCT INSULATION INTO 1 1/2" WIDE "POCKET" TO MAINTAIN THICKNESS OF
INSULATION.
SECURE OUTER JACKET OF FLEX DUCT TO OUTER RING SEAL COLLAR AS CODE REQUIRES
(TAPE, STRAP OR OTHER).