



6390 Philips Highway
Jacksonville, FL 32216
Phone (904) 737-7144

SPECIFICATION DATA SHEET

Date: 09/01/06 rev.

Drawn by: B.H.C.

MODEL No. 622

**TWIST LOCK COLLAR WITH SCOOP
FOR 1" DUCT BOARD**

DIMENSIONAL DATA

SIZES AVAILABLE: 4" THROUGH 20" DIAMETER
COLLAR LENGTH = 4" LONG

FABRICATION DATA

MATERIAL:
FABRICATED FROM HOT DIPPED GALVANIZED
STEEL SHEET OF LOCK-FORMING QUALITY
PER ASTM-A653 CS TYPE B.

ALL DIAMETERS = 30 GAUGE

FEATURES

CONVEX BEAD FOR FLEX DUCT CONNECTION.
DESIGNED FOR 1" DUCT BOARD.

OPTIONS

No. 622-FL TWIST LOCK COLLAR FOR
1-1/2" DUCT BOARD.

SPECIAL NOTES

**ALSO AVAILABLE IN 28 GAUGE, 26 GAUGE AND 24 GAUGE TO MEET SMACNA GAUGE
RECOMMENDATIONS. PLEASE SPECIFY GAUGE REQUIRED WHEN ORDERING.**

