	SPECIFICATION	DATA SHEET	MODEL No. 620-FL
CROWN PRODUCTS COMPANY, INC. 6390 Philips Highway Jacksonville, FL 3221 Phone (904) 737-7144		Drawn by: B.H.C.	TWIST LOCK COLLAR FOR 1-1/2" DUCT BOARD
DIMENSIONAL DATA		U	
SIZES AVAILABLE: 4" THROUGH 20" DIAMETER			
COLLAR LENGTH = 4-3/4" LONG			
FABRICATION DATA			
MATERIAL:			
FABRICATED FROM HOT DIPPED GALVANIZED			
STEEL SHEET OF LOCK-FORMING QUALITY PER ASTM-A653 CS TYPE B.			
ALL DIAMETERS = 30 GAUGE FEATURES			
CONVEX BEAD FOR FLEX DUCT CONNECTION.	-		
DESIGNED FOR 1-1/2" DUCT BOARD.			
DESIGNED FOR 1-1/2 DUCT BOARD.			
OPTIONS	SPECIAL NOTES		
No. 620 TWIST LOCK COLLAR FOR		8 GAUGE, 26 GAUGE	AND 24 GAUGE TO MEET SMACNA GAUGE
1" DUCT BOARD.			AUGE REQUIRED WHEN ORDERING.