



6390 Philips Highway
Jacksonville, FL 32216
Phone (904) 737-7144

SPECIFICATION DATA SHEET

MODEL No. 420

TRANSITION

Date: 11/18/02

Drawn by: B.H.C.

DIMENSIONAL DATA

STANDARD 12" LONG.

STANDARD 1-1/4" STRAIGHT AWAY, BOTH ENDS.

BUILT TO DESIGN SPECIFICATIONS.

FABRICATION DATA

MATERIAL:

FABRICATED FROM HOT-DIPPED GALVANIZED
STEEL SHEET OF LOCK FORMING QUALITY
PER ASTM A653 CS TYPE B.

GAUGES AVAILABLE:

28, 26, 24, 22, 20 AND 18 GAUGE.

PITTSBURGH LOCK LONGITUDINAL SEAM IS
STANDARD.

FEATURES

INTERNAL INSULATION AVAILABLE:

1/2", 1" OR 1-1/2" THICK.

ASSEMBLED, READY FOR INSTALLATION.

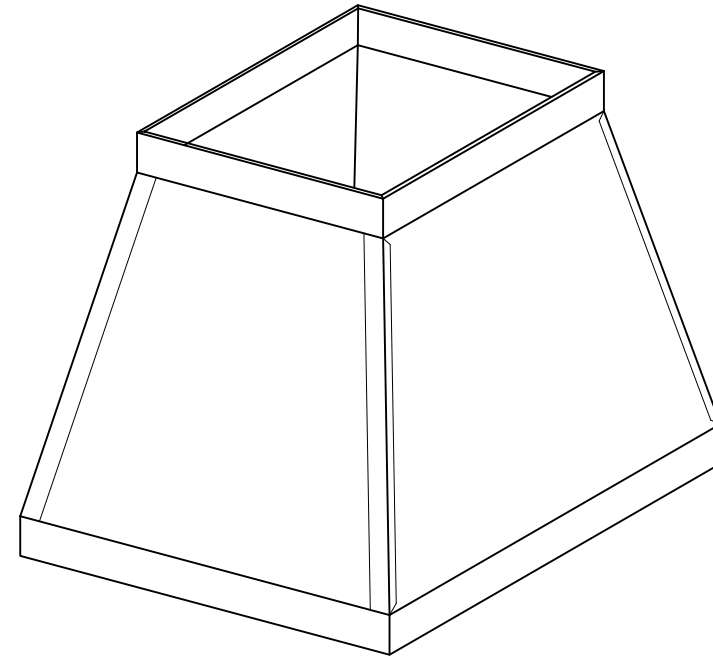
TRANSVERSE CONNECTIONS

ENDS STRAIGHT

FLANGES TURNED IN OR OUT

S-LOCK AND DRIVE

FLANGED BOLT TOGETHER



SPECIAL NOTES

ALSO AVAILABLE IN ALUMINUM AND STAINLESS STEEL.