	SPECIFICATION DATA SHEET	MODEL No. 277
<b>CROWN</b> PRODUCTS COMPANY, INC. 6390 Philips Highway Jacksonville, FL 32216 Phone (904) 737-7144	Date: 7/05/02 rev. Drawn by: DON.JR.	BULL NOSE WYE
DIMENSIONAL DATA SIZES:		
4" x 3" - 3" 12" x 10" - 10" 24" x 18" - 18"   6" x 4" - 4" 14" x 12" - 12" 24" x 20" - 20"   7" x 5" - 5" 16" x 14" - 14"   8" x 6" - 6" 18" x 14" - 14"   9" x 7" - 7" 20" x 16" - 16"   10" x 8" - 8" 22" x 18" - 18"		
FABRICATION DATA		
FABRICATED FROM HOT DIPPED GALVANIZED STEEL SHEET OF LOCK FORMING QUALITY PER ASTM-A653 CS TYPE B.		
GAUGES:		$\rightarrow$
4" THROUGH 8" = 30 GA. 9" THROUGH 14" = 28 GA. 16" THROUGH 22" = 26 GA. 24" AND LARGER = 24 GA.		
FEATURES		
TRANSVERSE CONNECTIONS: STRAIGHT FEMALE CONNECTION ON LARGE END CRIMPED MALE CONNECTION ON BOTH SMALL ENDS.		
OPTIONS		
ALUMINUM AND STAINLESS STEEL WYES ARE AVAILABLE IN LIMITED GAUGES AND DIAMETERS.	SPECIAL NOTES	
OTHER NON-LISTED SIZES UP TO 30" ARE AVAILABLE UPON REQUEST.		