



6390 Phillips Highway
Jacksonville, FL 32216
Phone (904) 737-7144

SPECIFICATION DATA SHEET

MODEL No. 1480 (FL)

INTERNALLY INSULATED RECTANGLE TO
ROUND TRANSITION

Date: 06/24/03

Drawn by: M.D.C.

DIMENSIONAL DATA

RECTANGULAR END: SIZED AS REQUIRED FOR
UNIT OPENING OR DUCT SIZE.

ROUND END: SIZED AS REQUIRED, MAXIMUM 24"
DIAMETER.

OVERALL HEIGHT: MINIMUM 15"

3-1/2" LONG COLLAR FOR FLEX DUCT
CONNECTION STANDARD.

FABRICATION DATA

MATERIAL: FABRICATED FROM HOT DIPPED
GALVANIZED STEEL SHEET OF LOCK
FORMING QUALITY PER ASTM-A653 CS
TYPE B.

STANDARD GAUGES (BASED ON COLLAR SIZE):
UP THROUGH 12" DIAMETER: 28 GAUGE
14" THROUGH 24" DIAMETER: 26 GAUGE
ALL DIAMETERS AVAILABLE IN 26 & 24 GA.
10" DIA. & LARGER AVAILABLE IN 22 GA.

RIVETED LONGITUDINAL SEAM.

No. 1480 TO HAVE R-4.2 INTERNAL INSULATION.

No. 1480-FL TO HAVE R-6.0 INTERNAL INSULATION.

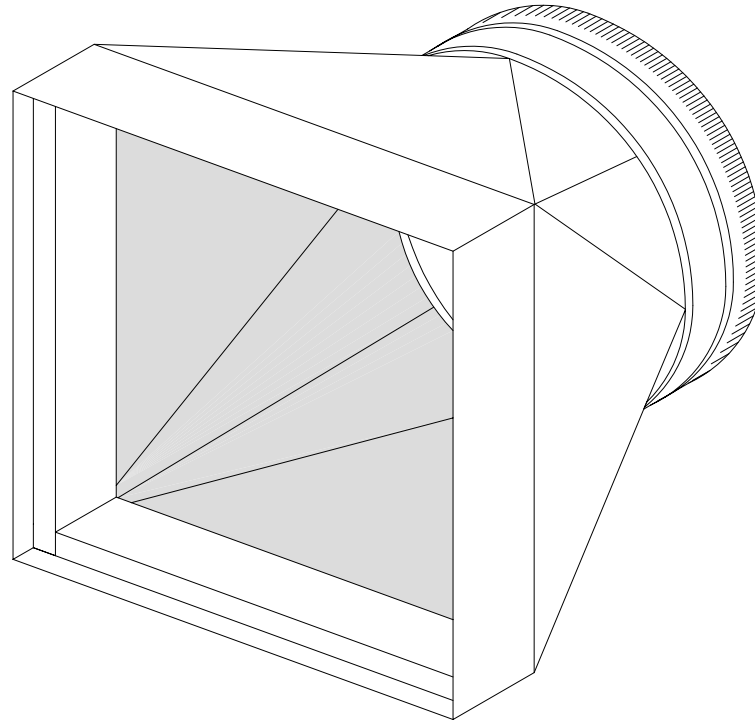
FEATURES

CENTER LINE TAPER STANDARD.

S-LOCKS STANDARD ON RECTANGULAR END.

4" STRAIGHT AWAY ON RECTANGULAR END.

GALVANIZED STEEL SLEEVE INSIDE - CODE
REQUIREMENT.



SPECIAL NOTES