



6390 Phillips Highway
Jacksonville, FL 32216
Phone (904) 737-7144

SPECIFICATION DATA SHEET

MODEL No. 654

RING SEAL COLLAR with MANUAL VOLUME DAMPER

Date: 3/31/03 rev.

Drawn by: Don, JR.

DIMENSIONAL DATA

SIZES AVAILABLE: 4" THROUGH 16" DIAMETER

COLLAR LENGTH: 4-1/2"

FABRICATION DATA

MATERIAL:

FABRICATED FROM HOT DIPPED GALVANIZED STEEL SHEETS PER ASTM-A653 CS TYPE B.

COLLAR: 30 GAUGE GALVANIZED STEEL

DAMPER: 4" THROUGH 10" 28GA.

12" THROUGH 16" 26GA.

"CAP": 26 GAUGE GALVANIZED STEEL

RIVETED LONGITUDINAL SEAM

FEATURES

CRIMP AND BEAD MALE TRANSVERSE CONNECTION.

POCKET OF RING SEAL COLLAR MAINTAINS FULL 1-1/2" INSULATION THICKNESS.

MANUAL VOLUME DAMPER INSTALLED.

SIZES 4" THROUGH 10" HAVE DAMPER WITH 1/4" REGULATOR.

SIZES 12" THROUGH 16" HAVE REINFORCED DAMPER AXIS WITH 1/4" REGULATOR, END BEARING WITH WASHER AND WING NUT.

SCREW HOLES.

OPTIONS

- No. 650 RING SEAL COLLAR
- No. 652 RING SEAL COLLAR WITH SCOOP
- No. 656 RING SEAL COLLAR WITH SCOOP AND MANUAL VOLUME DAMPER

SPECIAL NOTES

