



6390 Phillips Highway  
Jacksonville, FL 32216  
Phone (904) 737-7144

**SPECIFICATION DATA SHEET**

**MODEL No. 652**  
RING SEAL COLLAR with SCOOP

Date: 3/31/03 rev.

Drawn by: Don, JR.

**DIMENSIONAL DATA**

SIZES AVAILABLE: 4" THROUGH 16" DIAMETER

COLLAR LENGTH: 4-1/4"

**FABRICATION DATA**

**MATERIAL:**  
FABRICATED FROM HOT DIPPED GALVANIZED  
STEEL SHEETS PER ASTM-A653 CS TYPE B.

**COLLAR:** 30 GAUGE GALVANIZED STEEL  
**SCOOP:** 30 GAUGE GALVANIZED STEEL  
**"CAP":** 26 GAUGE GALVANIZED STEEL  
RIVETED LONGITUDINAL SEAM.

**FEATURES**

CRIMP AND BEAD MALE TRANSVERSE  
CONNECTION.

POCKET OF RING SEAL COLLAR MAINTAINS  
FULL 1-1/2" INSULATION THICKNESS.

SCOOP INSTALLED.

SCREW HOLES.

**OPTIONS**

- No. 650 RING SEAL COLLAR
- No. 654 RING SEAL COLLAR WITH MANUAL  
VOLUME DAMPER
- No. 656 RING SEAL COLLAR WITH SCOOP  
AND MANUAL VOLUME DAMPER

**SPECIAL NOTES**

