



6390 Phillips Highway
Jacksonville, FL 32216
Phone (904) 737-7144

SPECIFICATION DATA SHEET

MODEL No. 640-FL

RING SEAL COLLAR with TABS
for 1-1/2" DUCTBOARD

Date: 11/06/08 rev.

Drawn by: DON.JR.

DIMENSIONAL DATA

SIZES AVAILABLE: 4" THROUGH 16" DIAMETER

COLLAR LENGTH : 5"

FABRICATION DATA

MATERIAL:
FABRICATED FROM HOT DIPPED GALVANIZED
STEEL SHEETS PER ASTM-A653 CS TYPE B.

COLLAR: 30 GAUGE GALVANIZED STEEL
"CAP": 26 GAUGE GALVANIZED STEEL

RIVETED LONGITUDINAL SEAM

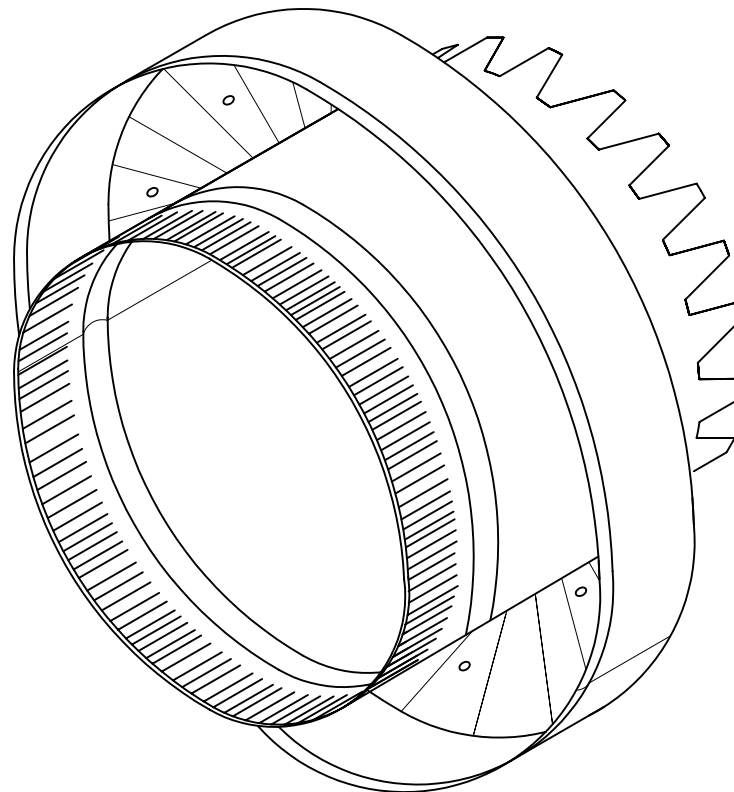
FEATURES

CRIMP AND BEAD MALE TRANSVERSE
CONNECTION.

POCKET OF RING SEAL COLLAR MAINTAINS
FULL 1-1/2" INSULATION THICKNESS.

5/8" LONG DOVETAILS FOR EASE OF
INSTALLATION.

SCREW HOLES.



OPTIONS

No. 644-FL RING SEAL COLLAR WITH TABS AND
DAMPER FOR 1-1/2 DUCTBOARD.

SPECIAL NOTES

FLEX DUCT CONNECTION TO COLLAR:
SECURE FLEX DUCT CORE TO INNER COLLAR AS CODE REQUIRES (TAPE, STRAP OR OTHER).
STUFF FLEX DUCT INSULATION INTO 1 1/2" WIDE "POCKET" TO MAINTAIN THICKNESS OF
INSULATION.
SECURE OUTER JACKET OF FLEX DUCT TO OUTER RING SEAL COLLAR AS CODE REQUIRES
(TAPE, STRAP OR OTHER).